



**RAYCO MANUFACTURING INC.**  
5520 BRIDGEWOOD  
STERLING HEIGHTS, MI 48310  
**1-586-795-2884**

[RaycoFixture.Com](http://RaycoFixture.Com)

# RAYCO CK - CLAMPING KITS



**R20-CK-A Clamping Component Kit w/ 1/4 20 Thread**

**Total Component Count 42**

**Price \$740.30**

R20-5075-SO 1/2" Dia. x 3/4" Standoff	3
R20-501-SO 1/2" Dia. x 1" Standoff	3
R20-502-SO 1/2" Dia. x 2" Standoff	3
R20-7575-SO 3/4" Dia. x 3/4" Standoff	3
R20-751-SO 3/4" Dia. x 1" Standoff	3
R20-752-SO 3/4" Dia. x 2" Standoff	3
R20-175-SO 1" Dia. x 3/4" Standoff	3
R20-11-SO 1" Dia. x 1" Standoff	3
R20-12-SO 1" Dia. x 2" Standoff	3
R20-501-PSO 1/2" Dia. x 1" Pin Standoff	2
R20-STS-1 Small Tension Spring - Short Post	2
R20-LTS-3 Large Tension Spring	4
R20-NC Nylon Cone	3
R20-50-JS 1/2" Dia. Small Jackstand	1
R20-MSLD Mini Slide Base	1
R20-SLD 1/4-20 Slide Base	1
R20-SCT 1/4-20 Small Component Tray	1

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R-20-CK-A



**R20-CK-B Clamping Component Kit w/ 1/4 20 Thread**  
**Total Component Count 109**  
**Price \$1,870**

R20-37550-SO .375" Dia. x .50" Standoff	3
R20-7575-SO .750" Dia. X.500" Standoff	6
R20-5075-SO 1/2" Dia. x 3/4" Standoff	6
R20-501-SO 1/2" Dia. x 1" Standoff	6
R20-502-SO 1/2" Dia. x 2" Standoff	6
R20-7550-SO 3/4" Dia. x 1/2" Standoff	3
R20-751-SO 3/4" Dia. x 1" Standoff	6
R20-752-SO 3/4" Dia. x 2" Standoff	6
R20-753-SO 3/4" Dia. x 3" Standoff	4
R20-175-SO 1" Dia. x 3/4" Standoff	6
R20-11-SO 1" Dia. x 1" Standoff	6
R20-12-SO 1" Dia. x 2" Standoff	6
R20-14-SO 1" Dia. x 4" Standoff	4
R20-501-PSO 1/2" Dia. x 1" Pin Standoff	4
R20-ST5-1 Small Tension Spring - Short Post	6
R20-LTS-3 Large Tension Spring	12
R20-NC Nylon Cone	4
R20-SRP Steel Resting Pin	4
R20-50-JS 1/2" Dia. Small Jackstand	2
R20-1-JS 1" Dia. Large Jackstand	2
R20-MSLD Mini Slide Base	2
R20-SLD 1/4-20 Slide Base	2
R20-LBLocating Block with Base	2
R20-SCT 1/4-20 Small Component Tray	1

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R20-CK-B



**R20-CK-C Precise Clamping Component Kit w/ 1/4 20 Thread**  
**Total Component Count 161**  
**Price \$3270.80**

R20-37550-SO .375" Dia. x .50" Standoff	6
R20-5050-SO 1/2" Dia. x 1/2" Standoff	4
R20-5075-SO 1/2" Dia. x 3/4" Standoff	8
R20-501-SO 1/2" Dia. x 1" Standoff	8
R20-502-SO 1/2" Dia. x 2" Standoff	8
R20-7550-SO 3/4" Dia. x 1/2" Standoff	4
R20-7575-SO 3/4" Dia. x 3/4" Standoff	8
R20-751-SO 3/4" Dia. x 1" Standoff	8
R20-752-SO 3/4" Dia. x 2" Standoff	8
R20-754-SO 3/4" Dia. x 4" Standoff	6
R20-175-SO 1" Dia. x 3/4" Standoff	8
R20-11-SO 1" Dia. x 1" Standoff	8
R20-12-SO 1" Dia. x 2" Standoff	8
R20-14-SO 1" Dia. x 4" Standoff	6
R20-501-PSO 1/2" Dia. x 1" Pin Standoff	4
R20-7575-PSO 3/4" Dia. x 3/4" Pin Standoff	2
R20-STS-1 Small Tension Spring - Short Post	6
R20-LTS-3 Large Tension Spring	12
R20-XLTS Large Tension Spring	3
R20-XLTSP Extra Large Tension Spring w/ plunger	3
R20-1-TSB 1" Dia. Tension Spring Bracket	1
R20-NC Nylon Cone	6
R20-SRP Steel Resting Pin	6
R20-APJ Pivot Joint	1
R20-50-JS 1/2" Dia. Small Jackstand	3
R20-1-JS 1" Dia. Large Jackstand	3
R20-MSLD Mini Slide Base	3
R20-SLD 1/4-20 Slide Base	4
R20-LB Locating Block with Base	2
R20-112-MT4 1" Sq. x 12" Mini Tower	1
R20-SCT 1/4-20 Small Component Tray	2

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R-20-CK-C



**R4-CK-A Rayco Component Kit w/ M4 Thread**  
**Total Component Count 44**  
**Price \$766.50**

R4-ST5-50 Small Tension Spring, (50mm Post)	2
R4-WTS-125-25 Wire Tension Spring Clamp	3
R4-WTS-2-50 Wire Tension Spring Clamp	2
R4-MSLD Mini Slide Base	1
R4-MJS Mini Jack Stand	1
R4-ARP Aluminum Resting Pin	5
R4-MCV M4 Corner Viewer	1
R4-610-SO 6mm Dia. x 10mm Standoff	2
R4-625-SO 6mm Dia. x 25mm Standoff	4
R4-95-SO 9mm Dia. x 5mm Standoff	3
R4-910-SO 9mm Dia. x 10mm Standoff	3
R4-925-SO 9mm Dia. x 25mm Standoff	4
R4-1210-SO 12mm Dia. x 10mm Standoff	3
R4-610-PSO 6mm Dia. x 10mm Pin Standoff	3
R4-910-PSO 9mm Dia. x 10mm Pin Standoff	2
R4-1225-SO 12mm Dia. x 25mm Standoff	4
XT-BOX Organizer Box	1

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R4-CK-A



**RA4-CK-B Rayco Component Kit w/ M4 Thread**  
**Total Component Count 88**  
**Price \$1,729.70**

R4-MTS-25 Mini Tension Spring (25mm Post)	4
R4-WTS-125-25 Wire Tension Spring Clamp, M4 Thread x 25MM HT.	4
R4-WTS-2-50 Wire Tension Spring Clamp, M4 Thread x 50MM HT.	4
R4-ST5-50 Small Tension Spring, (50mm Post)	4
R4-MSLD Mini Slide Base	2
R4-MJS Mini Jack Stand	2
R4-ARP Aluminum Resting Pin	4
R4-LB Locating Block w/base	1
R4-MCV M4 Corner Viewer	1
R4-PC M4 Pusher Clamp	1
R4-65-SO 6mm Dia. x 5mm Standoff	3
R4-610-SO 6mm Dia. x 10mm Standoff	6
R4-625-SO 6mm Dia. x 25mm Standoff	6
R4-95-SO 9mm Dia. x 5mm Standoff	3
R4-910-SO 9mm Dia. x 10mm Standoff	6
R4-920-SO 9mm Dia. x 20mm Standoff	6
R4-925-SO 9mm Dia. x 25mm Standoff	6
R4-1210-SO 12mm Dia. x 10mm Standoff	6
R4-1225-SO 12mm Dia. x 25mm Standoff	6
R4-610-PSO 6mm Dia. x 10mm Pin Standoff	4
R4-910-PSO 9mm Dia. x 10mm Pin Standoff	4
R4-1210-PSO 12mm Dia. x 10mm Pin Standoff	4
R4-MCT Mini Component Tray	1

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R4-CK-B



**R8-CK-A Component Kit M8 Thread**

**Total Component Count 41**

**Price \$765.50**

R8-1320-SO	13mm Dia. x 20mm Standoff	3
R8-1325-SO	13mm Dia. x 25mm Standoff	3
R8-1350-SO	13mm Dia. x 50mm Standoff	3
R8-1920-SO	19mm Dia. x 20mm Standoff	3
R8-1925-SO	19mm Dia. x 25mm Standoff	3
R8-1950-SO	19mm Dia. x 50mm Standoff	3
R8-2520-SO	25mm Dia. x 20mm Standoff	3
R8-2525-SO	25mm Dia. x 25mm Standoff	3
R8-2550-SO	25mm Dia. x 50mm Standoff	3
R8-1325-PSO	13mm Dia. x 25mm Pin Standoff	2
R8-ST5-25	Small Tension Spring	2
R8-LTS-75	4 Large Tension Spring (75mm Post)	4
R8-NC	Nylon Cone	3
R8-19-JS	19mm Dia. Small Jackstand	1
R8-SLD	M8 Slide Base	1
R8-SCT	M8 Small Component Tray	1

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R8-CK-A



**R8-CK-B Component Kit M8 Thread**  
**Total Component Count 108**  
**Price \$2,104.20**

R8-1315-SO 13mm Dia. x 15mm Standoff	3
R8-1320-SO 13mm Dia. x 20mm Standoff	6
R8-1325-SO 13mm Dia. x 25mm Standoff	6
R8-1350-SO 13mm Dia. x 50mm Standoff	6
R8-1915-SO 19mm Dia. x 15mm Standoff	3
R8-1920-SO 19mm Dia. x 20mm Standoff	6
R8-1925-SO 19mm Dia. x 25mm Standoff	6
R8-1950-SO 19mm Dia. x 50mm Standoff	6
R8-19100-SO 19mm Dia. x 100mm Standoff	4
R8-2520-SO 25mm Dia. x 20mm Standoff	6
R8-2525-SO 25mm Dia. x 25mm Standoff	6
R8-2550-SO 25mm Dia. x 50mm Standoff	6
R8-25100-SO 25mm Dia. x 100mm Standoff	4
R8-1325-PSO 13mm Dia. x 25mm Pin Standoff	4
R8-ST5-25 Small Tension Spring	6
R8-LTS-75 Large Tension Spring (75mm Post)	12
R8-NC Nylon Cone	4
R8-SC Steel Cone	4
R8-19-JS 19mm Dia. Small Jackstand	2
R8-25-JS 25mm Dia. Large Jackstand	2
R8-SLD M8 Slide Base	3
R8-LB Locating Block w/base	2
R8-SCT Small Component Tray	1

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R8-CK-B



R8-CK-C Component Kit M8 Thread		
Total Component Count 150		
Price \$3,449.99		
4	R8-1315-SO 13mm Dia. x 15mm Standoff	4
8	R8-1320-SO 13mm Dia. x 20mm Standoff	8
8	R8-1325-SO 13mm Dia. x 25mm Standoff	8
8	R8-1350-SO 13mm Dia. x 50mm Standoff	8
4	R8-1915-SO 19mm Dia. x 15mm Standoff	4
8	R8-1920-SO 19mm Dia. x 20mm Standoff	8
8	R8-1925-SO 19mm Dia. x 25mm Standoff	8
8	R8-1950-SO 19mm Dia. x 50mm Standoff	8
6	R8-19100-SO 19mm Dia. x 100mm Standoff	6
8	R8-2520-SO 25mm Dia. x 20mm Standoff	8
8	R8-2525-SO 25mm Dia. x 25mm Standoff	8
8	R8-2550-SO 25mm Dia. x 50mm Standoff	8
6	R8-25100-SO 25mm Dia. x 100mm Standoff	6
6	R8-1325-PSO 13mm Dia. x 25mm Pin Standoff	6
6	R8-ST5-25 Small Tension Spring	6
12	R8-ST5-75 Large Tension Spring (75mm Post)	12
3	R8-XLTS Extra Large Tension Spring	3
3	R8-XLTSP Extra Large Tension Spring w/ plunger	3
1	R8-25-TSB 25mm Dia. Tension Spring Bracket	1
4	R8-NC Nylon Cone	4
4	R8-SC Steel Cone	4
1	R8-PJ Pivot Joint	1
4	R8-19-JS 19mm Dia. Small Jackstand	4
3	R8-25-JS 25mm Dia. Large Jackstand	3
6	R8-SLD M8 Slide Base	6
2	R8-LB Locating Block w/base	2
1	R8-25300-MT4 25mm Sq. x 300mm Mini Tower	1
2	R8-SCT M8 Small Component Tray	2

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R8-CK-C