



RAYCO MANUFACTURING INC.
5520 BRIDGEWOOD
STERLING HEIGHTS, MI 48310
1-586-795-2884

RaycoFixture.Com

RAYCO VCK - VACUUM KITS



R20-VCK-A Vacuum Component Kit w/ 1/4 20 Thread

Total Component Count 102

Price \$2,350.89

R20-ST5-1 Small Tension Spring - Short Post	4
R20-LTS-3 Large Tension Spring	4
R20-1-JS 1" Dia. Large Jackstand	2
R20-SLD 1/4-20 Slide Base	2
R20-MSLD Mini Slide Base	2
R20-NC Nylon Cone	4
R20-SRP Steel Resting Pin	4
R20-LB Locating Block with Base	2
R20-10-SC 10mm Suction Cup	3
R20-20-SC 20mm Suction Cup	4
R20-50-SC 50mm Suction Cup	1
R20-20-EXSC 20mm Exposed Suction Cup	2
R-9P-M 9-Port Manifold	1
R-VP Vacuum pump assembly	1
R-12-VH Vacuum hose 12" length	20
R-PMCD2202 Straight hose barb connector	1
R-PMC230 Elbow connectors	8
R20-37550-SO .375" Dia. x .50" Standoff	3
R20-501-SO 1/2" Dia. x 1" Standoff	4
R20-7550-SO 3/4" Dia. x 1/2" Standoff	3
R20-751-SO 3/4" Dia. x 1" Standoff	4
R20-752-SO 3/4" Dia. x 2" Standoff	4
R20-175-SO 1" Dia. x 3/4" Standoff	6
R20-11-SO 1" Dia. x 1" Standoff	4
R20-12-SO 1" Dia. x 2" Standoff	4
R20-14-SO 1" Dia. x 4" Standoff	3
R20-SCT 1/4-20 Small Component Tray	1
R-VCT Vacuum Component Tray	1

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R20-VCK-A



R20-VCK-B Vacuum Component Kit w/ 1/4 20 Thread

Total Component Count 141

Price \$3,004.67

R20-ST5-1 Small Tension Spring - Short Post	4
R20-LTS-3 Large Tension Spring	8
R20-50-JS 1/2" Dia. Small Jackstand	2
R20-1-JS 1" Dia. Large Jackstand	2
R20-SLD 1/4-20 Slide Base	2
R20-MSLD Mini Slide Base	2
R20-NC Nylon Cone	4
R20-SRP Steel Resting Pin	4
R20-LB Locating Block with Base	2
R20-10-SC 10mm Suction Cup	3
R20-20-SC 20mm Suction Cup	4
R20-30-SC 30mm Suction Cup	2
R20-50-SC 50mm Suction Cup	1
R20-20-EXSC 20mm Exposed Suction Cup	2
R-9P-M 9-Port Manifold	1
R-VP Vacuum pump assembly	1
R-12-VH Vacuum hose 12" length	20
R-PMCD2202 Straight hose barb connector	1
R-PMC23028 Elbow connector	8
R20-37550-SO .375" Dia. x .50" Standoff	3
R20-5075-SO 1/2" Dia. x 3/4" Standoff	6
R20-501-SO 1/2" Dia. x 1" Standoff	6
R20-502-SO 1/2" Dia. x 2" Standoff	6
R20-7550-SO 3/4" Dia. x 1/2" Standoff	3
R20-7575-SO 3/4" Dia. x 3/4" Standoff	6
R20-751-SO 3/4" Dia. x 1" Standoff	6
R20-752-SO 3/4" Dia. x 2" Standoff	6
R20-753-SO 3/4" Dia. x 3" Standoff	3
R20-175-SO 1" Dia. x 3/4" Standoff	6
R20-11-SO 1" Dia. x 1" Standoff	6
R20-12-SO 1" Dia. x 2" Standoff	6
R20-14-SO 1" Dia. x 4" Standoff	3
1 R20-SCT 1/4-20 Small Component Tray	1
1 R-VCT Vacuum Component Tray	1

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R20-VCK-B



R8-VCK-A Vacuum Component Kit M8 Thread

Total Component Count 97

Price \$2,331.61

4	R8-ST5-25 Small Tension Spring (25mm Post)	4
8	R8-LTS-75 Large Tension Spring (75mm Post)	8
2	R8-19-JS 19mm Dia. Small Jackstand	2
4	R8-NC Nylon Cone	4
4	R8-SC Steel Cone	4
3	R8-10- SC 10mm Suction Cup	3
4	R8-20-SC 20mm Suction Cup	4
2	R8-30-SC 30mm Suction Cup	2
1	R8-50-SC 50mm Suction Cup	1
2	R8-20-EXSC 20mm Exposed Suction Cup	2
1	R-9P-M 9-Port Manifold	1
1	R-VP Vacuum pump assembly	1
20	R-12-VH Vacuum hose 12" length	20
1	R-PMCD2202 Straight hose barb connector	1
8	R-PMC: Elbow connectors	8
6	R8-1325-SO 13mm Dia. x 25mm Standoff	6
6	R8-1350-SO 6 13mm Dia. x 50mm Standoff	6
3	R8-1915-SO 19mm Dia. x 15mm Standoff	3
6	R8-1925-SO 19mm Dia. x 25mm Standoff	6
3	R8-1975-SO 19mm Dia. x 75mm Standoff	3
6	R8-2525-SO 25mm Dia. x 25mm Standoff	6
1	R8-SCT M8 Small Component Tray	1
1	R-VCT Vacuum Component Tray	1

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R8-VCK-A



R8-VCK-B Vacuum Component Kit M8 Thread		
Total Component Count 139		
Price \$3,156.30		
4	R8-ST5-25 Small Tension Spring (25mm Post)	4
8	R8-LTS-75 Large Tension Spring (75mm Post)	8
2	R8-19-JS 19mm Dia. Small Jackstand	2
2	R8-25-JS 25mm Dia. Large Jackstand	2
3	R8-SLD M8 Slide Base	3
4	R8-NC Nylon Cone	4
4	R8-SC Steel Cone	4
2	R8-LB Locating Block w/base	2
3	R8-10-SC 10mm Suction Cup	3
4	R8-20-SC 20mm Suction Cup	4
2	R8-30-SC 30mm Suction Cup	2
1	R8-50-SC 50mm Suction Cup	1
2	R8-20-EXSC 20mm Exposed Suction Cup	2
1	R-VP Vacuum pump assembly	1
1	R-9P-M 9 port manifold	1
20	R-12-VH Vacuum hose 12" length	20
11	R-PMC2302 Elbow connectors	11
1	R-PMCD2202 Straight hose barb connector	1
6	R8-1320-SO 13mm Dia. x 20mm Standoff	6
6	R8-1325-SO 13mm Dia. x 25mm Standoff	6
6	R8-1350-SO 13mm Dia. x 50mm Standoff	6
3	R8-1915-SO 19mm Dia. x 15mm Standoff	3
6	R8-1920-SO 19mm Dia. x 20mm Standoff	6
6	R8-1925-SO 19mm Dia. x 25mm Standoff	6
6	R8-1950-SO 19mm Dia. x 50mm Standoff	6
2	R8-1975-SO 19mm Dia. x 75mm Standoff	2
6	R8-2520-SO 25mm Dia. x 20mm Standoff	6
6	R8-2525-SO 25mm Dia. x 25mm Standoff	6
6	R8-2550-SO 25mm Dia. x 50mm Standoff	6
3	R8-25100-SO 25mm Dia. x 100mm Standoff	3
1	R8-SCT M8 Small Component Tray	1

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R8-VCK-B